

# G.AL® C250 – precision milled plate

Plate's Characteristics	
Alloy:	EN AW/AA 5083
Type of Alloy:	non-heat-treatable
Temper:	homogenized and stress relieved
Surface:	precision milled, roughness R <sub>a</sub> 0,4 µm, PVC on both sides

Mechanical Properties <sup>1)</sup>		
Yield strength R <sub>p0,2</sub>	[ksi]	16 – 19
Ultimate tensile strength R <sub>m</sub>	[ksi]	33 – 42
Elongation A	[%]	10 – 15
Hardness HBW	[2.5/62.5]	68 – 73

Physical Properties <sup>1)</sup>		
Density	[lbs/cu in.]	0.096
Module of elasticity	[ksi · 10 <sup>3</sup> ]	10.2
Electrical conductivity	[% IACS]	29 - 32
Coefficient of therm. Expans.	[10-6/ °F]	13.1
Thermal conductivity	[BTU/ft hr °F]	64 – 75
Specific heat capacity	[BTU/ lb°F]	0.214

## Characteristics:

- ✓ Very uniform flatness
- ✓ Very good homogeneity
- ✓ Very good dimensional stability
- ✓ Very good corrosion resistance
- ✓ Extremely low residual stress
- ✓ Precision milled surface

## Applications:

- ✓ Jig-making
- ✓ Fixture construction
- ✓ Mechanical engineering
- ✓ Model and mold-making
- ✓ Packaging industry
- ✓ Automation technology

Processing Characteristics <sup>2)</sup>	
Dimensional stability	Excellent
Machinability	Very good
Erodability	Excellent
Weldability (Gas / TIG / MIG / Resistance / EB)	Good – Very good
Corrosion resistance (seawater / weather)	Excellent
Use at temperatures (max°F / long / short terms) <sup>2)</sup>	356 / 536
Anodizing <sup>3)</sup>	Very good
Polishability	Good
Etching	Poor
Contact with food (according to EN 602)	Yes

Tolerances			
Thickness in [in]	Flatness [in] <sup>4)</sup>	Thickness [in]	Width & Length [in]
< 0.500	≤ 0.015	+/- 0.004	-0 / + 0.790
> 0.500	≤ 0.005	+/- 0.004	-0 / + 0.790
Cuts			DIN ISO 2768-1m

Standard Stock Sizes	
Plate Dimension [in]	Plate Thickness [in]
48.5 × 144.5	0.250 – 5.000
62.5 × 144.5	0.250 – 4.000
85.0 × 157.5	0.375 – 4.000
Other dimension upon request	

Date: October 27, 2023

1) Typical values at room temperature.

2) Without loss of strength after cooling down.

3) Technical anodizing only - no warranty towards optical demands

4) Surface flatness for whole plates is measured with a special, 1-meter long, digital flatness ruler

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